A local view on the role of friction and shape

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Abstract. Leibniz said "Naturam cognosci per analogiam": nature is understood by making analogies. This statement describes a seminal epistemological principle. But one has to be aware of its limitations: quantum mechanics for example at some point had to push Bohres model of the atom aside to make progress. This article claims that the physics of granular packings has to move beyond the analogy of frictionless spheres, towards local models of contact formation.

On earth solid assemblies of granular particles are by far the most frequent phase of granular matter; we encounter granular packings everywhere from our kitchen cabinet to civil engineering textbooks. In order to make their handling, transport, and storage morecient, we strive for a theory that predicts their mechanical properties, such as shear and bulk modulus or yield stress, starting from a few state variables only. Forts to develop such a theory often start by modeling granular packings as an assembly of frictionless spheres. This is a rather unsuitable starting point, for a number of reasons:

- 1. All granular particles are frictional.
- 2. Frictional particles have lower isostatic numbers than frictionless particles.
- 3. Granular physics happens at volume fractions inaccessible to frictionless particles.
- 4. The volume fraction of soft particles can be changed by compression. The volume fraction of frictional particles is changed by changing their geometry.
- 5. Friction is one reason for history dependence in granular systems. Figure 1. Granular particles are rough particles) Scanning
- 6. Real world granular media are rarely spherical. Electron microscope (SEM) image of a factory-new soda-lime

cally working scientists. Many experimentalists, applied [1]. d) Histograms of surface roughness f spherical particles scientist, and engineers might "nd them, at least in part, measured with a pro"lometer. The inset shows images of the corresponding particles: (A) steel, (B) smooth acrylic, (C) PTFE, well-known. For simplicity, we will discuss in the following only monodisperse spheres; except for section 6.

Shape adds complexity, e.g. to history dependence glass bead. Image by courtesy of Karina SabuSEM image of the asperities on the surface of a new soda-lime glass bead. These six theses are also the outline for the follow-c) After 30900 "ow pulses in a water "uidized bed, abrasion has $ing \ sections. \ They \ are \ intended \ to \ provoke \ discussions \\ emoved \ many \ of \ the \ surface \ asperities, \ resulting \ in \ a \ measurable$ with a sizeable subgroup of the theoretically or numeri-di erence in packing properties. Images b) and c) are taken from

(D) solvent-etched acrylic, (E) aluminum. Reproduced from [2].

1 All granular particles are frictional.

Contrary to other particulate systems, such as foams or emulsions, the constituents of granular media are solid surface constituents of granular media are solid surface constituents will interlead allowing for the existence

particles. This implies that their surface is geometrically surface asperities will interlock, allowing for the existence of tangential forces at the contact [3]. In the context of granular packings, friction is suciently well described by

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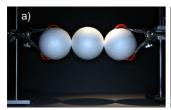
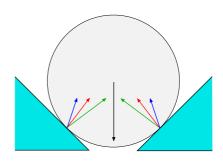




Figure 2. Friction increases the number of mechanically stable con"gurations. In both images the center Styrofoam sphere is only hold in place by the tangential forces at the contacts. Neither Figure 3. The contact forces of a sphere in a wedge depend on arrangement would be possible with frictionless spheres. In fact the preparation history. Each of the blue, red, or green pairs of under gravity the only mechanically stable con"guration of three frictionless spheres is the perfect vertical alignment.



contact forces can balance the weight of the sphere (black arrow). Which one is realized depends how the sphere was placed.

the Amontons-Coulomb law:

$$F_t \le \mu F_n \tag{1}$$

contact force, and is the static coe cient of friction.

All granular media consist of frictional particles. Even hydrogel spheres, which consist of up to 99.5% water have a friction coe cient of ≈ 0.01 [4, 5]. Moreover, while it is possible to relax all tangential forces in a packing by vibrating it at small amplitudes and high frequencies [6], this will also compactify the packing to values falling into the range of frictionless packings, thereby bypassing the frictionless spheres needs therefore to have at 16 as 6 interesting granular physics as discussed in section 3.

the dynamics is more controlled by collisions than conhand consist of enduring contacts, here the existence of in nite friction Z_{iso}^{μ} is therefore 4. The inequality $Z_{iso}^{0} > Z_{iso}^{\mu}$ holds for all particle shapes

stable states; "gure 2 gives a simple example. Most gran-are typically hyperstatic i.e. their actual contact number than the loosest packing that can be created without fric-

mal force at a contact it allows for a whole range in tangen-the history dependent behavior discussed in section 5. tial force, as shown in "gure 3. The actual tangential force will be a consequence of how the contact was formed. This real granular media is "nite and the contacts might have dependence of granular matter, which will be discussed old, so called fully mobilized contacts. As this type of further in section 5.

2 Frictional particles have lower isostatic numbers than frictionless particles.

particle can be "xed. This minimal value, the so called isostatic contact numbætiso, does depend on the dimen- F_n and F_t are the normal and tangential components of the sion, shape, and most importantly friction of the particles considered.

> In the absence of friction, the rotational DOF of a perfect sphere are not relevant and only the three translational DOF have to be blocked by the contacts. At each contact there exists one normal force, which is however •sharedŽ between the two particles which means that each contact blocks on average only 0.5 DOF per particle. A packing of contacts to be mechanically stable.

In loose granular systems, such as e.g. granular gases, if we assuring = 00, then control and two tangential), tacts. Friction changes the way particles exchange mo-which "x 1.5 constraints per particle. On the other hand, mentum during collisions, but this seems to be often only a we now also have to consider the rotational DOF which higher order perturbation. Granular packings on the other results in 6 DOF per particle. The isostatic number in the

First, the presence of tangential forces provides addi-and in 2 and 3 dimensions [7]. One consequence is the tional ways to satisfy the force and torque balance, which massive increase in the number of mechanically stable will be discussed more quantitatively in section 2. This packings of frictional particles, as discussed in the next leads to a massive increase of the number of mechanically Another consequence is that granular packings ular packings studied in nature or experiment are looser $Z > Z_{iso}^{\mu}$. From this follows that for a given spatial contains that can be created without friction. The consequences of this will be discussed in sec-gulation of particles, the boundary conditions force networks that will all satisfy the boundary conditions "guration of particles, there exists a multitude of possible Secondly, equation 1 is an inequality. For a given nor- of the system [8]. This property is intimately connected to

There is a possible caveat regarding hyperstaticity. In property is one of the reasons for the so called history-tangential forces which are exactly at the Coulomb threshcontact will block only 1 DOF, the constraint counting argument has to be modified and the extive Z_{iso}^{μ} becomes larger. However, a number of numerical studies [9...12] have shown that the number of fully mobilized contacts is not su cient to regain isostaticity in any other situation than when preparing a pressure free packing very slowly,

For any granular packing to be solid, the average number "gure 4. Which is also the recipe to approach the limit of contacts a particle forms with its neighborshas to be of Random Loose Packing, the loosest packing possible at least so large that all degrees of freedom (DOF) of the (discussed in section 3.2).

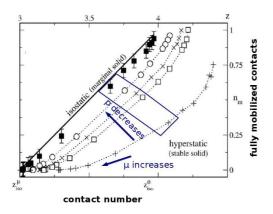
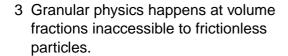


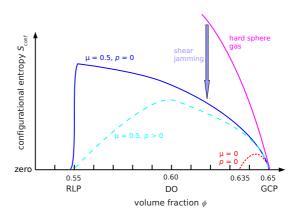
Figure 4. Most granular packing are also hyperstatic when fully mobilized contacts are taken into account. In disc packings both Figure 5. A schematic how the con gurational entropy on the configuration of the configurat Z (x-axis) and the number of fully mobilized contacts (y-axis) changes with pressure apd However, only in the limit of vanishing pressure the system will approach isostaticity (solid line) From [9].



The consequences of the lower isostatic contact number of frictional particles are best discussed using the the concept of the con"gurational entrop§ conf of the packingsS conf was "rst introduced by Sam Edwards [13, 14], it is propor- where the only remaining condition for a valid con gutional to the logarithm of the the number of mechanically ration is that particles do not overlap. Mechanical stabilstable packing con"gurations that "t in a given volume and ity and consequentially do not matter. In "gure 5 this in the thermodynamic limit, we will discuss he $\mathfrak{F}e_{onf}$ as a function of the global volume fraction. More specifically, we are interested in a comparison of the upper and From which follows that the system runs out of nonlower bounds of a between which sconf becomes nonzero for both frictional and frictionless systems.

The main results of this discussion are summarized in 3.1 Frictionless sphere packings: "gure 5. But a word of caution is necessary: Thevalues of the upper and lower bounds are well supported by the As S_{HS} is an upper limit for any sphere packing of numerical and experimental work discussed below. But a frictionless packing also needs to go to zero $\alpha t_P \approx$ the functional form of S_{conf} connecting these boundaries is 0.65. For any smaller value of S_{conf} has to be smaller speculative and only supported by the heuristic arguments han S_{HS} because we now additionally require an isostatic given below.

ume fractions above_g \approx 0.65 [15...21] and the •tunneled crystalŽ packings at = 0.49 [22]. Neither of these two con"gurations are extensive, i.e. their number does not sphere systems of derent sizes by dividing the total actem. Which means that in the thermodynamic limit their attraction [24, 25]. entropy is zero.



of a sphere packing depends on the friction coientµ and the con"ning pressure. The solid magenta line indicates the con"gurational entropy of an amorphous hard sphere gas i.e. a "packing" with non overlapping particles but no requirements on the mechanical stability or number of contacts. The solid blue and dashed cyan line represent packings with an approximate real world value of and the dotted red line corresponds to frictionless particles. While the points with $l_{conf} = 0$ are well supported by experiments and simulations, the actual shape of thereint curves is speculative.

An important upper bound of conf is the con"gurational entropyS_{HS} of an amorphoushard sphere gas support given boundary conditions. As we are interested boundary is indicated by a solid magenta line. The pressure of a hard sphere gas diverges at the so called Glass Close Packing (GCP) point with $_{GCP} \approx 0.65$ [20, 21, 23]. overlapping con "gurations an \mathfrak{A}_{HS} goes to zero.

 $0.635 < _{\rm o} < 0.65$

number of contacts. In fact, the set of mechanically sta-Moreover, we are only interested in packings that ex-ble con gurations should be of measure zero compared to ist in a thermodynamic sense. This excludes both packhard sphere gas: there are in intermore possibilities of two ings crystallizing in FCC and HCP con"gurations at vol- spheres to be not in contact compared to the one con"guration where they are. Luckily, we know that one is still extensive. This was shown for soft frictionless disk and grow exponentially with the number of particles in the sys- cessible phase space volume by that of an average basin of

The total range of $conf \neq 0$ is shown as a red dotted line in "gure 5. There is still some debate [7, 21, 26, 27] if ¹Readers familiar with equilibrated hard sphere systems might ex-the onset of mechanical stability happens for frictionless spheres at the so called Jamming point of ≈ 0.64 or the actual volume fraction of a packing of uncompressed

pect crystallization to occur in the range ≈ 0.494 – 0.61. However, these systems are driven by the entropy increase due to newly gained brational DOF. These DOF do not exist in athermal granular packings slightly below at $_g \approx 0.635$. However, it is known that where all particles are permanently in contact.

frictionless spheres will depend on the preparation history network capable of supporting the increased stress at the For an extended discussion and further references see [28] boundaries. ≈ 0.6 is incidentally also the value for the

onset of dilatancy, which is discussed in the next subsec-

3.2 Frictional sphere packings: 0.55 < q < 0.65

All mechanically stable con guration of frictionless particles will stay valid if we allow for additional tangential forces. Therefor 6 conf of frictional packings will always be larger than its frictionless counterpart. Because is also an upper bound to frictional systems, GCP will still be the upper limit for uncompressed packings.

The lower boundary, commonly referred to as Random Loose Packing (RLP), is however considerably lower than for frictional particles than for frictionless particles. in frictionless systems: As mentioned in the last section, the inequality $Z_{iso}^{0} > Z_{iso}^{\mu}$ holds for all particle shapes and in 2 and 3 dimensions. Moreover, ascan be generically expected to decrease monotonically with decreasthe onset of mechanical stability will happen at a lower pens at intermediate values of (i.e. between RLP and coe cient[2, 30]: the higher the smaller is RIP. For the experimentally common values of ≈ 0.5 and vanishing pressure, RLP approaches 0.55 [2, 29...33].

In "gure 5 the solid blue and the dashed cyan line pactify. represent conf of sphere packing with a "nite value of μ and either zero or "nite con"ning pressure Besides on how S_{conf} depends on g. What we do understand is that for any given value of g, S conf will grow monowill never destabilize any existing packing, but allow for con"ning pressures [42...47] new, additional con"gurations [34]. Moreover, we can use the Widom insertion method in combination with experishear-jamming [48...50]. For > DO one can start from S conf [35]. However, a lower bound would be more help-horizontal two-dimensional system and thereforee ful. Finally, under certain additional assumptions, and results obtained this way do not agree with each other.

Another way of assessing the shape $\mathfrak{S}\mathfrak{g}_{nf}(\mathfrak{g})$ is to in is the most likely one: the one with the highest value of S_{conf} being maximal at $DO \approx 0.6$. S_{conf} under the given circumstances. For example, packing prepared by slow sedimentation in an almost density matched "uid (i.e. in the limit $p \rightarrow 0$) will always end up at _{RLP} [2, 29, 30]. Which indicates that $_{conf}$ has a maximum at RLP for p = 0, cf. the blue line in "gure 5.

Finally, getting the system to compactify to values of a above 0.6 requires repeated driving under con"ning gravitational pressure, either by "ow pulses [1] or mechanical taps [39, 40]. This indicates that these states become more and more unlikely which agrees with the idea that S_{conf} goes to zero for g approaching GCP.

But the main point of this section is untouched by this discussion of the shape \mathfrak{S}_{lonf} : The range of volume fractions of mechanically stable packings is en times larger

3.3 Dilatancy in frictional packings

ing q (i.e. larger average separation between particles) Most of the interesting physics of granular packings hapvolume fraction for frictional particles. The actual value GCP); these volume fractions are inaccessible to frictionof _{RLP} does depend on pressure [29, 30] and the frictionless packings. A good example is dilatancy: If a dense granular packing is sheared (at a "nite hydrostatic pressure), it will expand [41]. However, dilatancy does not occur in su ciently loose samples; those will instead com-

Now if dense packings expand during shear and loose packings collapse, there will be an intermediate density, the points with $S_{conf} = 0$, the shape of the curves is specu-usually termed Dilatancy Onset (DO) or critical state, lative as there are few analytical or experimental results where the volume fraction po stays constant during shear. Due to e ects like shear banding the exact determination of _{DO} is not straightforward, but most experiments point tonically with μ because allowing larger tangential forces to $_{\it DO} \approx 0.6$ for frictional spheres at comparatively small

Dilatancy is closely related to a phenomenon labeled mental or numerical packings to obtain an upper bound on hard sphere gas con guration (experiments are done in tively in the absence of gravity), shear it at a constant can be computed from the volume "uctuations of a re-volume and arrive at a mechanically stable con"guration. peatedly driven granular packing [36...38]. However, the protocol is indicated as a blue arrow in "gure 5. Below $_{DO}$ this is not possible.

One way of interpreting DO is to see it as a "natural consider experimental preparation protocols and to use thattractor" for all sheared systems starting at other volume additional assumption that the state the system will end uffractions. This interpretation agrees well with the idea of

> 4 The volume fraction of frictional particles is controlled by their geometry.

Without density matching (i.e. at a "nite static pres- The exact value of g of a frictionless packing at zero pressure) and with an increased sedimentation speed (mearsure does depend on the preparation history [20, 21, 28, ing that the settling particles will transfer more momentum 51]. However, the scaling laws of these packings are noron the already existing packing), the most likely packing mally studied by preparing pressure free packings with a fraction moves up to \approx 0.6 [1]. The cyan dashed line given protocol and then increasing by compressing this in "gure 5 represents the idea that this becomes the newpacking [7, 26].

maximum in S_{conf}. Which can be rationalized by assum-With respect to the contact numbethis amounts to a ing that con"gurations with less excess contacts compared tudy of the pair correlation function, or more precisely the to an isostatic packing are more likely to not posses a forceslope of the right shoulder of the "rst peak which describes the close-by particles which will form contacts when compressed. This slope leads to an equation to

$$Z(g) = Z_{iso}^{0} + c(g - iso)^{0.5}$$
 (2)

Here iso is the volume fraction of the uncompressed, isostatic packing and the constant lepends on the dimension and polydispersity of the system. For compressed frictionless packings such as emulsions and foams [52], equation 2 is indeed a good description.

However, real world granular particles are normally not very squishy; they change their volume fraction by isobarically changing their packing geometry not by compression. We all intuitively know this from kitchen physics: if we want to "Il more grains into a storage container we do not compress them with a piston, but we tap the container a couple of times on the counter top to change its packing structure.

For a more quantitative example lets compare two glass spheres (Younges modu#u\$0 GPa, diamete# 250 µm) which are either uncompressed at the upper surface

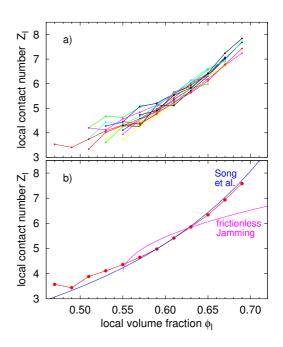
or compressed below 1 m high column of other glass Figure 6. Understanding contact numbers in sphere packings respheres. Using Hertz law we can derive that this increasequires a local approacha) The average local contact number at each contact. This deformation is an order of magnitude ged in local volume fraction, bins of size 0.02. Data corresmaller than the vertical surface roughness of typical glassponds to 15 dierent sphere packings with global volume fracspheres[53]. Assuming that the sphere is compressed symington of the range from 0.56 to 0.625. Within experimental of 7×10^{-5} compared to the uncompressed sphere. This il-local mean "eld theory by Song al. (eq. 3, no "t parameter) lustrates that the large range o50 < g < 0.65 available to frictional sphere packings can not be explored by com-the local interpretation of the scaling law for frictionless, compression.

Please note that granular experiments can be performed in a way to test frictionless models. E.g. the compression of frictional but suciently soft photoelastic discs (with a Younges modulus of 4MPa [54]) can be volume of its Voronoi cell (a tessellation method assignever not prove that frictionless models describe generic[63] are needed. frictional particles.

4.1 Friction with your neighbors? Think locally!

Because and g are in frictional packings not simultaneously controlled by the globally de ned parameter prestheory presented in [31], which predicts: sure, the idea expressed in equation 2 of a function. runs into an epistemological problem. Contacts are formed at the scale of individual particles and their neighbors. At this scale the global_a is not only unde"ned; due to local volume correlations [56, 57] it would even be impossible for a particle scale demon to computeby averaging over the volume of the neighboring particles.

What is needed for the theoretical description of frictional particles is an ansatz which explainsusing only locally de"ned (i.e. on a particle level) parameters [58... 61]. The most important [61] of these local parameters is the local volume fraction, which describes by how much free volume an individual particle is surrounded. is computed by dividing the volume of the particle by the packings, which only dier in their preparation histories,



in pressure will deform the sphere by approximately 10 nmof individual spheres, measured by X-ray tomography and avermetrically, this corresponds to a change in volume fraction respond to a bin-wise average of all data shown in panel a. The 1.40^{-5} corresponds to the time sphere is compressed symi-scatter, Z_l depends only on l, not on l, not on l, b) The red dots correspond to a bin-wise average of all data shown in panel a. The provides a fair description of the data. This can not be said about pressed spheres (eq. 2, one "t parameter). From [61].

used to verify equation 2 [54] or study glassy behavior ing all points in space to the closest particle). However, [55]; provided that the tangential forces are relaxed by ad-for a complete local description more parameters such as ditional tapping or vibration. These experiments do how-the shape of the Voronoi cells [62] or the fabric anisotropy

> Figure 6 substantiates this claim for the necessity of local theories. Panel a shows that the number of contacts Z_l an individual particle will form does only depend on its own _l, not the _q value of the packing it resides in. Figure 6 b) demonstrates that can be well explained by the local

$$Z = \frac{2\sqrt{3}}{1 - l}$$
 (3)

A local reinterpretation of equation 2 for frictional systems (g becomes $_{l},$ Z_{iso}^{0} becomes Z_{iso}^{μ} , $_{iso}$ becomes _{RLP}) fails to describe the experimental data.

5 Friction is one reason for history dependence in granular systems.

A number of experiments demonstrate history dependent behavior in granular materials: Two seemingly identical

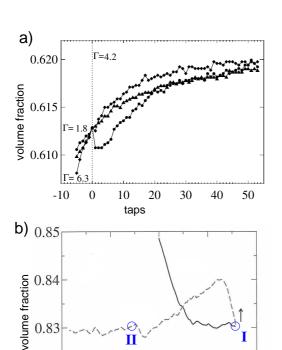


Figure 7. History dependence in granular systems). Three _a =0.613 using three derent initial tapping strengths. At this point (vertical dotted line) the tapping strength is set to the same parameters which characterize the system". value of 4.2 g in all three experiments. The system does however respond dierently depending on its preparation history. From 6 Granular matter is rarely spherical. [64]. b) Volume fraction alone is not sucient to characterize dilatancy onset. In this contact dynamics simulations an initially Most of the readers will have heard some variant of the dense system of discs has been sheared long enough to dilate "spherical cow in vacuum" joke [72]. But in fact there before it dilates again. This implies that the packings at points late the easy collision detection algorithm coming with and II have identical volume fractions but responderiently to shear in the same direction. From [65].

0

strain

0.2

0.4

-0.2

respond either dierently to an external excitation, or they di er in some of their not immediately obvious mechanical properties.

An example of the "rst type is shown in "gure 7a: tion ₀ but using three dierent driving strengths_i. When $_{0}$, their response depends on the pastot $_{0}$ [64]. Simstrains in a simple shear cell ("g. 7b) [65].

Examples of the second type of history dependence in angle face-to-edge contacts, the closest possible distance clude how the pressure distribution below a sandpile de-between two particles is the most likely contact conpends on its preparation history: If the sand rained down"guration [70]. The di erent shape of the "rst peak of from a large sieve, the maximum pressure at the bottomg(r) brings as a consequence that scaling laws developed plate will be below the tip; which is the point with the for compressible sphere packings [7, 74], such as eq. 2, largest column of sand on top. However, if the sand "owed will not work for compressible tetrahedra. Moreover, "gout of a small funnel opening, which means that the pileure 8 c) shows, that tetrahedra packings are even stronger grew from many downhill avalanches, the maximum pres-hyperstatic and history-dependent than sphere packings.

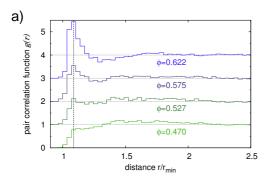
sure at the bottom plate will be at a ring with a diameter of roughly one third of the total pile diameter [67]. An similar example is the history dependence that exists in the so called Janssen ect: The pressure at the bottom of a cylindrical column "lled with grains will be lower than the total weight of the grains because tangential forces at the sidewalls carry a part of the load. The amount of this reduction will again depend on the preparation history [68]. Finally it has also been shown numerically, that the number of contacts formed in a packing depends on the preparation history [69].

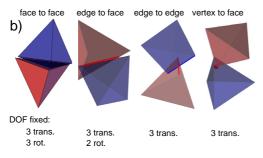
History dependence does also exist in frictionless packings (see [28, 51] for a novel approach how the jamming volume fraction can be used as a state variable to characterize the history). However, most of the examples listed above seem to require friction. Either because the extra degrees of freedom allow variability in the contact number or the geometric fabric formed by the contacts (pressure distribution at the sand pile bottom, shear response at critical state). Or because the memory of a previous state can be encoded as a particular con guration in the force phase space spanned by hyperstaticity (Janssen).

In all examples discussed here the apparent identity of the initial states has only been established in terms of global variables such as shape of the sample andln samples of glass beads are compactified to the same value of the s viewed as another name for: "we do not know all relevant

its critical state (solid line). When then the shear direction is are not only good reasons for theorists to use spheres as reversed (dashed line), the system responds "rst by compactiona" irst approximation, also numerical scientists apprecispheres. And experimentalist like spheres because they are the only monoschematic particles (all particles have the same shape) which are easily available in large quantities. Being monoschematic is a big advantage during image processing where the a priori knowledge of their shape helps to identify the individual particles [73].

Still, real world granular materials are basically always non-spherical in shape. This adds additional complexity which every theory suitable for practical purposes three samples are compactified to the same volume fracwill need to take into account. Figure 8 discusses some of this complexity using packings of tetrahedra as an exthese samples at are then driven with the same strength ample. Contrary to spheres, tetrahedra can form four different types of contacts, cf. "gure 8b. This has important ilar results can be obtained for periodically shearing glassconsequences for the pair correlation function shown in spheres in a parallelepiped shear cell [66] or going to large gure 8a. Because perfectly aligned face-to-face contacts are less frequent than slightly shifted face-to-face or low





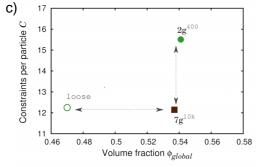


Figure 8. Packings of tetrahedra der from sphere packings.) The pair correlation functions of experimental tetrahedra packings shows that contrary to spheres the shortest possible distance [5] J. Dijksman *private communication* (2017) r_{min} (approximately 0.408 times the side-length) is not the most likely distance between individual particles (indicated by a vertical dashed line) [70]. Osets have been added for improved readability. b) Tetrahedra form four dierent types of contacts, which block di erent numbers of translational and rotational degrees of freedom. For the purpose of de"ning a distance to iso- [8] B.P. Tighe, J.H. Snoeijer, T.J.H. Vlugt, M.v. Hecke, staticity we need to determine the total number of constraints per particle *C* blocked by the combination of all four contact types. c) Isostaticity corresponds t6 = 6 (each tetrahedra has three rotational and three translational DOF). Even the loosest tetrahedra packings have twice the constraint number needed for iso[10] L.E. Silbert, D. Erta, G.S. Grest, T.C. Halsey, staticity, which means that tetrahedra packings are much more hyperstatic than sphere packings. Moreover do tetrahedra pack[11] H.P. Zhang, H.A. Makse, Phys. Rev.72, 011301 ings exhibit a strong history dependence. Usingedent tapping protocols it is possible to create pairs of packing whichedi strongly in only one of the two variables and q [71].

spherical cow paradigm is to take advantage of the quickly improving 3D printing technology to create large samples [16] C. Radin, J. Stat. Phy\$31, 567 (2008) of monoschematic but non-spherical particles [75, 76]. Al-[17] Y. Jin, H.A. Makse, Physica &89, 5362 (2010) ternatively, we can directly use natural materials such as[18] S.C. Kapfer, W. Mickel, K. Mecke, G.E. Schrödersand and improve our 3D image processing to obtain trust-

worthy segmentation results [77]. Additionally, there is also progress towards theories for non-spherical particles [59, 60].

Conclusion

Frictionless spheres are a great model for emulsions, foams, glasses, and colloids. They give reasonable results for granular gases and describe even glassy behavior in driven granular systems. Butfactionless granular packing is a self-contradicting statement, describing a theoretical model that for the most part has outlived its usefulness.

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